

POLIFOR® CL3 GM/30 NATURALE - PP**Description**

Polypropylene, copolymer, 30% milled glass fiber reinforced

Physical properties	Value	Unit	Test Standard
Density	1120	kg/m ³	ISO 1183
Melt flow rate, MFR	2.5	g/10min	ISO 1133
MFR temperature	230	°C	ISO 1133
MFR load	2.16	kg	ISO 1133

Mechanical properties	Value	Unit	Test Standard
Tensile modulus	3200	MPa	ISO 527-2/1A
Tensile stress at yield, 50mm/min	25	MPa	ISO 527-2/1A
Tensile strain at break, 50mm/min	>50	%	ISO 527-2/1A
Flexural modulus, 23°C	3000	MPa	ISO 178
Flexural strength, 23°C	42	MPa	ISO 178
Charpy impact strength, 23°C	36	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	6	kJ/m ²	ISO 179/1eA
Izod impact notched, 23°C	6	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
Vicat softening temperature, 50°C/h 50N	80	°C	ISO 306
Flammability @1.6mm nom. thickn.	HB	class	UL 94

Typical injection moulding processing conditions

Pre Drying	Value	Unit	Test Standard
Drying time	2 - 3	h	-
Drying temperature	80 - 100	°C	-
Temperature	Value	Unit	Test Standard
Zone1 temperature	200 - 220	°C	-
Zone2 temperature	210 - 230	°C	-
Zone3 temperature	220 - 240	°C	-

Characteristics**Product Categories**

Glass reinforced